



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000066
41232-200-001-001
Job Sheet 170082



Part No: 41232-200-001-001

Job Qty: 1 ea

Part Name: LH Step Actuator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Bell Helicopter Textron Inc (CEDWA01)

Attn: Bell Piney Flats PO Box 77045 Fort Worth, TX, 76177 USA ph:817-837-4700 fx:866-668-4852.

Note: DWG REV IR IPP Rev:A New Issue 07-02-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/20/18	0.00	0.00	Start Up Small Fab-2		8102 57 NVT 38 AT 18/07/26
110	Small Fab	1 pcs		1/22/18	0.00	1.00	Small Fab		
120	QC	1 pcs		1/22/18	0.00	0.00	QC5		
130	Packaging	1 pcs		1/22/18	0.00	0.00	Packaging3	6A	
140	QC21-FG	1 Ea		1/22/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- Assemble as per Dwg 41232-200-001 2-Torque as per Dwg 41232-200-001

JAN 26 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	F105453 - 41232-200-002-001	1 F105453	14	0	0
	S035253 - 41232-200-002-003	1 1107899	11	0	0
	S035251 - 41232-200-002-005	1 107898	15	0	0
	S035250 - 41232-200-005-003	2 S011935	8	0	0
	S035249 - AN3-22A	1 110498	11	0	0
	S035248 - AN315-4R	1 128478	74	0	0
	FM122170 - AN842-4D	1 122170	12	0	0
	S035247 - D3975-042	1 101883	7	0	0
	S035246 - MS16996-23	1 112472-40	359	0	0
	S035245 - MS20822-4	1 S034316	0	0	0
	S035244 - MS21042L3	1 S016501	3,253	0	0
	S035242 - NAS1149D0363J	2 S015269	4,416	0	0
	S035237 - NAS1149D0463J	2 14733	5,729	0	0
	S035232 - S-1455	1 111342	43	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S035259

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LH Step Actuator

PART NO: 41232-200-001-001

Original Serial #: S035259

Revision:

Operation:

Change No:

Start up Operation 01/25/18

Job No: 170082